10. (Amended) A method of manufacturing a nitride-based semiconductor device, comprising the steps of:

growing a buffer layer of $A1_xGa_{1-x}N$ ($0 \le X \le 1$) on a substrate at a growth rate of at least 7Å/sec; and

growing a nitride-based semiconductor layer including an active device region on said buffer layer and made of $Al_aB_bIn_cTl_dGa_{1-a-b-c-d}N(0 \le a < 1, 0 \le b < 1, 0 \le c < 1, 0 \le d < 1,$ a+b+c+d < 1) on said buffer layer, wherein

said step of growing the buffer layer comprises growing said buffer layer to have a film thickness in the range from 50Å to 300Å.